

IN THE ABSTRACT OF THE DISCLOSURE:

~~In the present invention, a cleaning blade is~~ A plurality of cleaning blades are provided for
~~provided, for removing remaining developer on an electrophotographic photosensitive body used~~
for an image forming apparatus. The cleaning blades include ~~comprises~~ an abutment portion that
abuts on the electrophotographic photosensitive body, and lubricant including insulating particles
and conductive particles ~~being coated on~~ coating the abutment portion. ~~The portion, wherein a~~
particle size of each of the insulating particles at D50 by a volume regarded as a reference lies in
a range of 0.2 to 1.0 μm and ~~a~~ the particle size of each of the conductive particles at D50 by a
volume regarded as a reference lies in a range of 0.4 to 4.0 μm , ~~the D50 being defined by that~~
the integration of volumes of particles calculated from a smaller particle ~~particles~~ size side that
reaches ~~arrives at 50 % with~~ relative to a total integration thereof ~~thereof, and so on.~~